

### XIII. Troubleshooting

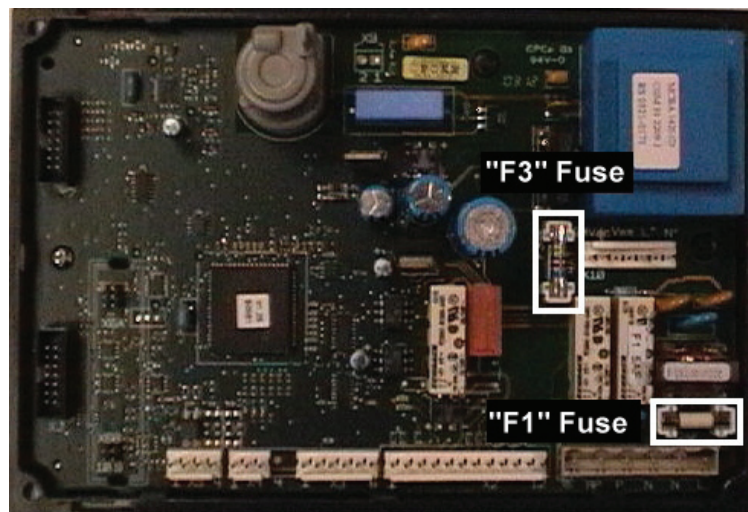
**WARNING**

TURN OFF POWER TO BOILER BEFORE REPLACING FUSES OR WORKING ON WIRING.

A. Troubleshooting problems where no error code is displayed:

**Table 13.1: No Error Code Displayed**

| CONDITION  | POSSIBLE CAUSES   |
|--|---|
| Display Blank, Fan off, LWCO lights off  | <ul style="list-style-type: none"> <li>No 120VAC Power at boiler. Check breaker and wiring between breaker panel and boiler</li> </ul>  |
| Display Panel Blank, Fan running   | <ul style="list-style-type: none"> <li>Loose 120VAC connection wiring between boiler J-Box and MCBA</li> <li>Blown "F1" fuse in MCBA (see Figure 13.2 for location). Replace with 5A fuse provided</li> </ul> |
| Display reads "U.125" continuously, Fan running  | <ul style="list-style-type: none"> <li>Defective AT250 transformer</li> <li>Blown "F3" fuse in MCBA (see Figure 13.2 for location). Replace with 4A slow-blow fuse provided</li> </ul>                        |
| Boiler not responding to call for heat, Status code on display = "0" (see Figure 11.1) | <ul style="list-style-type: none"> <li>Boiler is not seeing call for heat. Check thermostat or zone wiring for loose connection, miswiring, or defective thermostat/zone control.</li> </ul>                  |
| Boiler fires, but display panel is blank   | <ul style="list-style-type: none"> <li>Loose ribbon cable</li> <li>Defective display</li> </ul>   |



**Figure 13.2: MCBA Fuse Location**

- B. Trouble shooting problems where a soft lockout code is displayed. When a soft lockout occurs, the boiler will shut down and the display will alternate between the number “9” and the letter “b” followed by a two digit service code. The boiler will automatically restart once the condition that caused the lockout is corrected.

**Table 13.3: Soft Lockout Codes Displayed**

| CODE | CONDITION  | POSSIBLE CAUSES   |
|------|--|---|
| b 08 | Pressure switch circuit open   | <ul style="list-style-type: none"> <li>• Blockage in intake or vent system.</li> <li>• Vent and/or intake system not constructed in accordance with Part VI.</li> <li>• Blocked or leaking pressure switch tubing</li> <li>• Heat exchanger or burner blockage</li> <li>• Terminals exposed to high winds</li> <li>• Blockage in condensate trap above vent.</li> </ul> |
| b 18 | MCBA supply sensor detected temperatures in excess of 200°F  | <ul style="list-style-type: none"> <li>• Heating load at time of error was far below the minimum firing rate of the boiler</li> <li>• Defective primary pump or no flow in primary loop (Piping Method 1)</li> <li>• Control system miswired so that boiler operation is permitted when no zones are calling</li> </ul>   |
| b 19 | MCBA return sensor detected temperatures in excess of 200°F  | <ul style="list-style-type: none"> <li>• See possible causes for “b18”</li> <li>• Flow through boiler reversed</li> <li>• Sensor wiring reversed</li> </ul>   |
| b 24 | MCBA is reading a return sensor temperature higher than the supply sensor temperature. Condition must be present for at least 75s for this error code to appear. | <ul style="list-style-type: none"> <li>• Flow through boiler reversed. Verify correct piping and pump orientation.</li> <li>• No boiler water flow. Verify that system is purged of air and that appropriate valves are open.</li> <li>• Sensor wiring reversed.</li> <li>• Supply or return sensor defective.</li> </ul>   |
| b 25 | Supply water temperature has risen too quickly   | <ul style="list-style-type: none"> <li>• See possible causes for “b18”</li> <li>• Inadequate boiler water flow. Verify that pump is operating and that pump and piping are sized per Part VIII of this manual</li> </ul>  |
| b 26 | Boiler safety limit, or external limit wired across terminals 3&4, is open.  | <ul style="list-style-type: none"> <li>• See possible causes for “b18”</li> <li>• Defective supply sensor.</li> </ul>   |
| b 30 | Temperature rise between supply and return is too high.  | <ul style="list-style-type: none"> <li>• Inadequate boiler water flow. Verify that pump is operating and that pump and piping are sized per Part VIII of this manual</li> </ul>   |
| b 61 | Pressure switch circuit closed with fan off  | <ul style="list-style-type: none"> <li>• Blockage in pressure switch hose</li> <li>• Pressure switch wires shorted together</li> <li>• Defective pressure switch</li> <li>• Loose or miswired fan speed harness (if “b61” error code is observed while fan is running)</li> </ul>   |
| b 65 | Fan is not achieving set point speed   | <ul style="list-style-type: none"> <li>• Loose or incorrect fan speed control connection</li> <li>• Defective fan</li> </ul>  |

- C. Trouble shooting problems where a hard lockout code is displayed. When a hard lockout occurs, the boiler will shut down and the display will flash the letter “E” followed by a two digit service code. Once the condition that caused the lockout is corrected, the boiler will need to be manually reset using the RESET button on the display.

**Table 13.4: Hard Lockout Codes Displayed**

| CODE                                 | CONDITION  | POSSIBLE CAUSES   |
|--------------------------------------|--|---|
| E 00                                 | A flame signal was present when there should be no flame.                                  | <ul style="list-style-type: none"> <li>Defective gas valve - make sure inlet pressure is below maximum on rating plate before replacing valve.</li> </ul>   |
| E 02                                 | Flame failure after 5 tries to restart   | <ul style="list-style-type: none"> <li>No gas pressure</li> <li>Gas pressure under minimum value shown on rating plate</li> <li>Gas line not completely purged of air</li> <li>Defective Electrode</li> <li>Loose burner ground connection</li> <li>Defective Ignition Cable</li> <li>Defective gas valve (check for 24 VDC at harness during trial for ignition before replacing valve)</li> <li>Air-fuel mixture out of adjustment - consult factory</li> </ul> |
| E 03                                 | Gas valve error  | <ul style="list-style-type: none"> <li>Loose or defective gas valve harness. Check electrical connections.</li> <li>Defective gas valve (check for 24 VDC at harness during trial for ignition before replacing valve)</li> </ul>   |
| E 04                                 | Power failure occurred after lockout   | <ul style="list-style-type: none"> <li>Some other error on this list occurred and power to the boiler was then interrupted. Reset control and see if hard lockout reoccurs.</li> </ul>  |
| E 05<br>E 06<br>E 07<br>E 11         | Internal control failure   | <ul style="list-style-type: none"> <li>Reset the control. If problem reoccurs, replace the MCBA.</li> </ul>   |
| E 12                                 | Low water cut-off circuit open   | <ul style="list-style-type: none"> <li>If yellow light on LWCO is on, system is low on water</li> <li>If neither yellow nor green light is on, check LWCO harness and check for 24VAC across AT140 transformer</li> </ul>   |
| E 13<br>E 14<br>E 15<br>E 16<br>E 17 | Internal control failure   | <ul style="list-style-type: none"> <li>Reset the control. If problem reoccurs, replace the MCBA.</li> </ul>   |
| E 18                                 | MCBA supply sensor detected temperatures in excess of 200°F for an extended period of time | <ul style="list-style-type: none"> <li>See possible causes for “b18” error. Also, check safety limit for proper operation.</li> </ul>   |
| E 19                                 | MCBA return sensor detected temperatures in excess of 200°F for an extended period of time | <ul style="list-style-type: none"> <li>See possible causes for “b19” error.</li> </ul>  |
| E 28                                 | Blower is not running when it should or fan speed signal not being detected by MCBA        | <ul style="list-style-type: none"> <li>Loose connection in 120 VAC fan wiring</li> <li>Loose or miswired fan speed harness</li> <li>Defective fan</li> </ul>  |
| E 29                                 | Blower fan speed has not returned to zero rpm  | <ul style="list-style-type: none"> <li>Miswired fan speed harness</li> <li>Defective fan</li> </ul>   |
| E 31                                 | Shorted supply temperature sensor  | <ul style="list-style-type: none"> <li>Shorted or miswired supply sensor wiring</li> <li>Defective supply sensor</li> </ul>   |
| E 32                                 | Shorted return temperature sensor  | <ul style="list-style-type: none"> <li>Shorted or miswired return sensor wiring</li> <li>Defective return sensor</li> </ul>   |
| E 35                                 | Flue gas temperature sensor short circuit  | <ul style="list-style-type: none"> <li>Shorted or miswired flue temp sensor wiring</li> <li>Defective flue temp sensor</li> </ul>   |
| E 36                                 | Supply water temperature sensor circuit open   | <ul style="list-style-type: none"> <li>Loose or miswired supply sensor wiring</li> <li>Defective supply sensor</li> </ul>   |
| E 37                                 | Return water temperature sensor circuit open   | <ul style="list-style-type: none"> <li>Loose or miswired return sensor wiring</li> <li>Defective return sensor</li> </ul>   |
| E 40                                 | Flue gas temperature sensor circuit open   | <ul style="list-style-type: none"> <li>Loose or miswired flue temp sensor wiring</li> <li>Defective flue temp sensor</li> </ul>   |
| E 44                                 | Internal control failure   | <ul style="list-style-type: none"> <li>Reset the control. If problem reoccurs, replace the MCBA.</li> </ul>   |
| E 52                                 | Flue gas temperature over 230°F  | <ul style="list-style-type: none"> <li>Heat exchanger needs to be cleaned</li> <li>Boiler over-fired</li> <li>Air-fuel mixture out of adjustment - consult factory</li> </ul>   |
| E 60                                 | Internal control failure   | <ul style="list-style-type: none"> <li>Reset the control. If problem reoccurs, replace the MCBA.</li> </ul>   |