
180M High Altitude LP Gas (Propane) Conversion Instructions Heat Only Boilers



Asphyxiation Hazard. These instructions include a procedure for adjusting the air-fuel mixture on this boiler. Always use a combustion analyzer to measure the CO₂ (or Oxygen) and Carbon Monoxide (CO) levels in flue gas. Adjusting the air-fuel mixture without a proper combustion analyzer will result in unreliable boiler operation, personal injury, or death due to carbon monoxide poisoning.

Explosion Hazard, Electrical Shock Hazard, Burn Hazard. The gas supply shall be shut off prior to disconnecting the electrical power, before proceeding with the conversion.



This conversion kit shall be installed by a qualified service agency in accordance with the manufacturer's instructions and all applicable codes and requirements of the authority having jurisdiction. If the information in these instructions is not followed exactly, a fire, an explosion, or production of carbon monoxide may result causing property damage, personal injury, or loss of life. The qualified service agency is responsible for proper installation of this kit. The installation is not proper and complete until the operation of the converted appliance is checked as specified in the manufacturer's instructions supplied with the kit.

These instructions are intended for use only with sizes listed in this document.

If boiler can be installed at altitude, consult Appendix A in Installation, Operating and Service (I, O & S) Instructions for installations above 2,000 ft. I, O & S Instructions are supplied with boiler and available on manufacturer's website.

Required Tools/Equipment:

- 10mm Wrench (Cold Burner Door)
- (2) Adjustable Wrenches
- Torx T-25 (Gas Valve to Venturi)
- Torx T-30 (Venturi Assembly to Blower)
- Phillips Head Screwdriver
- Flat Head Screwdriver
- Combustion Analyzer

Included with this Kit:

- LP Venturi
- Hardware
- Blower O-ring (Blower to Venturi)
- Rating Plate Label
- Service Label
- Gasket

1. **Disconnect power supply to boiler.**
2. **Shut-off gas supply to boiler.**
3. If not already done, install the boiler in accordance with the Installation, Operating, and Service instructions, following all instructions in Section XI "Start-up and Check-out" up to Step 10.
4. Disconnect tube to air proving switch, and disconnect the ends of these wire harnesses (Figure 1):
 - a. At gas valve.
 - b. Two connections at back of blower (not shown).
 - c. Two connections at ignitor.
 - d. At flame sensor.

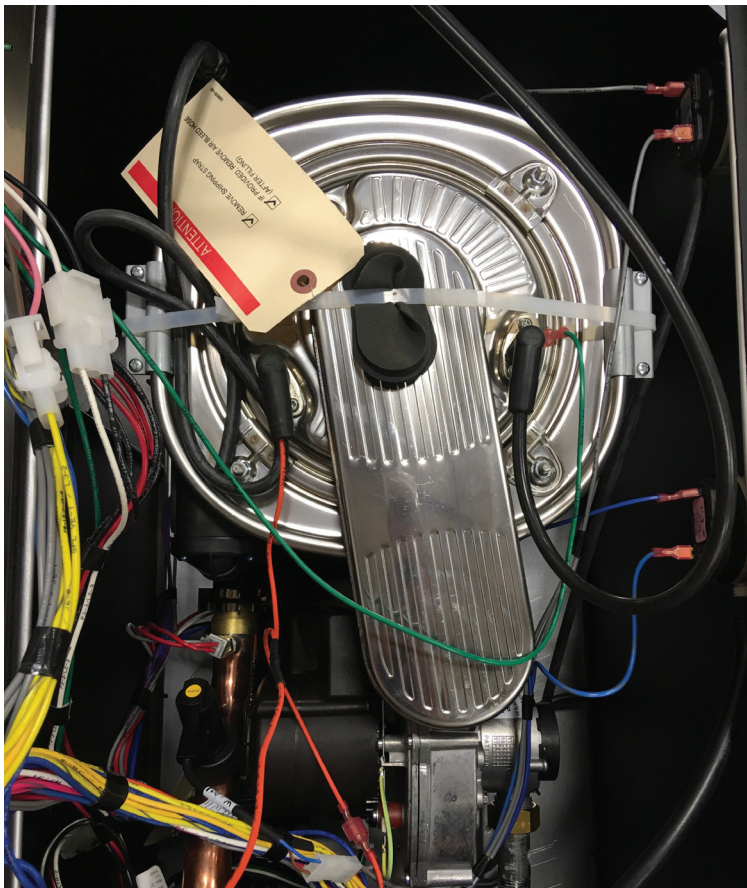


Figure 1

5. Inside the jacket, use one adjustable wrench to hold the CSST adapter. Use the second wrench to loosen and disconnect the CSST flair nut (Figure 2).
6. Remove the (4) 10mm nuts that attach the cold burner door to the heat exchanger (Figure 3).
7. Remove bottom screw that secures gas line shipping clamp (if present) to lower section of vestibule frame.
8. Slide the cold burner door off the heat exchanger studs. Once the door is clear of the studs, the entire door/ blower/gas valve/gas pipe assembly can be lifted out of the boiler.

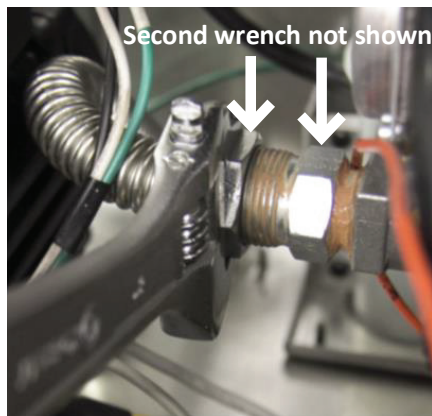


Figure 2

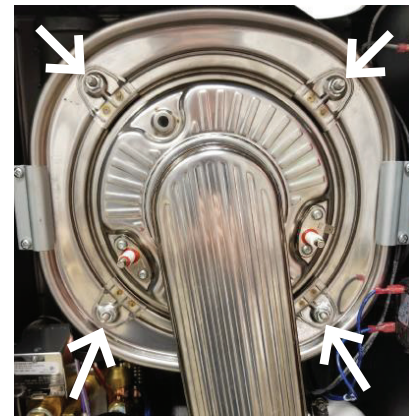


Figure 3

⚠ WARNING Fire Hazard. Explosion Hazard. Always use back-up wrench when making or breaking gas line connection. Failure to do so can cause damage to gas valve or cause adjacent threaded connections to loosen. Check all internal gas piping for leaks any time it is disconnected or disturbed during servicing.

See Figure 4:

9. (on bench) Remove threaded flange connecting gas valve to venturi assembly.
10. Remove (3) screws connecting venturi assembly to blower.
11. Replace natural gas venturi assembly with propane (LP) venturi assembly, ensuring O-ring between blower and venturi assembly is in place and arrow on venturi points up.
12. Secure venturi assembly to blower using (3) screws removed in step 11.
13. Ensure coupling between venturi assembly and gas valve is in place and secure threaded flange ensuring gasket is present.
14. Reconnect cold burner door to heat exchanger using (4) 10mm nuts removed in step 7.
15. Reconnect gas piping.
16. Re-connect tube to air proving switch, intake attenuator, and all electrical connections.
17. Check all gas connections for leaks.
18. Before attempting to start the boiler, turn the throttle (Figure 7) clockwise until it stops (several turns).
19. Turn throttle counter-clockwise 10 turns.

WARNING Explosion Hazard. Gas leaks could cause severe property damage, personal injury, or death. Do not use matches, candles, open flame, or other ignition sources to check for leaks.

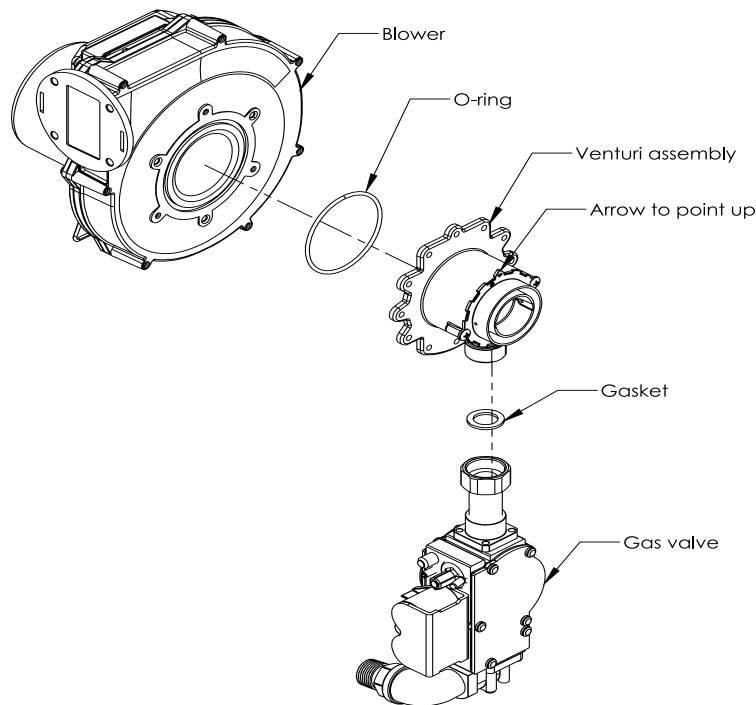


Figure 4: Exploded View of Blower, Gas Valve, and Venturi Assembly

WARNING The final throttle setting must be found using a combustion analyzer. Leaving the boiler in operation with a CO level in excess of 200PPM air-free could result in injury or death from carbon monoxide poisoning.

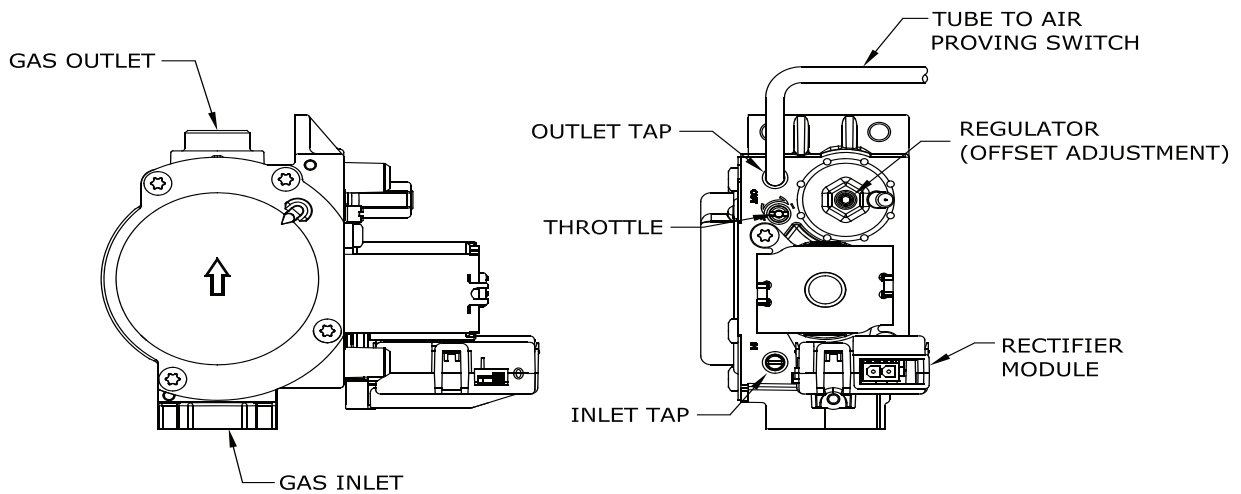


Figure 5: Gas Valve Detail

20. Select the correct boiler size, altitude, and fuel using the touch screen display:
 - a. Check boiler's rating label for actual boiler size.
 - b. Confirm installation altitude.
 - c. Press "Adjust" button on the Home screen.
 - d. Press "Adjust" button on the Adjust Mode screen.
 - e. Press "Login" button to access Password screen.
 - f. Press 5-digit display to open a keypad. **Enter the password "86"** and press the return arrow to close keypad. Press "Save" button.
 - g. Press "Adjust" button to enter Adjustment Mode.
 - h. Press "Modulation Setup" menu button.
 - i. Press "Adjust" button after reading Warning screen.
 - j. Use the ↓↑ arrow buttons to select the correct size, altitude, and fuel of your boiler. Press the (Check with Circle) button to enter your selection.
 - k. Press "Enter" button until display stops blinking, press next and repeat until "Completed" is displayed.
 - l. Press X to exit.
 - m. Press "Confirm" to verify correct size, altitude, and fuel is displayed.



All combustion performance numbers MUST be verified with a combustion analyzer. Failure to do so could result in substantial property damage, severe personal injury or death.

21. Attempt to start the boiler using the operating instructions located on inside of boiler front door. If the boiler does not light on the first try for ignition, allow boiler to make at least five more attempts to light. If boiler still does not light, turn the throttle counter-clockwise in 1/8 turn increments, allowing the boiler to make at leave five tries for ignition at each setting until the boiler lights.
22. After the burner lights, force the burner to high fire by entering the Adjust Menu and the High Fire Hold as described in Section XI "Start-up and Checkout" of I, O & S Instructions. Allow the boiler to operate for approximately 5 minutes before taking combustion readings. Note: after 10-15 minutes, the boiler is automatically released from high fire hold.
23. Perform a combustion test, sampling flue products from the tap in front of the vent adapter.
24. With burner at high fire, adjust throttle as needed to obtain 9.7% CO₂ / 6.0% O₂.
 - To reduce CO₂ (increase O₂) turn throttle clockwise. ↻
 - To increase CO₂ (reduce O₂) turn throttle counter-clockwise. ↺Make adjustments in increments of 1/8 and 1/4 turns and allow the boiler at least a minute to respond to each adjustment before making another.
25. Force burner to low fire by entering the Adjust Menu and then Low Fire Hold as described in Section XI "Start-up and Checkout". Allow the boiler to operate for approximately 5 minutes before taking combustion readings.



Asphyxiation Hazard. Use combustion analyzer for all gas valve adjustments. Low fire offset screw is very sensitive. Adjust offset no more than 1/8 turn before checking combustion with analyzer. Maximum total offset adjustment ± 1 turn. Adjustments greater than ± 1 turn may damage regulator diaphragm. Failure to follow these instructions could result in death, serious injury or substantial property damage.

26. With burner at low fire, offset regulator as needed to obtain CO₂ (or O₂) 9.7% CO₂ / 6.0% O₂:
 - To reduce CO₂ (increase O₂) turn offset regulator counter-clockwise. ↻
 - To increase CO₂ (reduce O₂) turn offset regulator clockwise. ↺Make adjustments in increments of no more than 1/8 turn and allow the boiler at least a minute to respond to each adjustment before making another.

Table 6: Water Tube 180M Altitude Derates

Fuel	Approximate Derate per 1000 ft.		
	Derate/1000 ft. 2000-6000 ft.	Derate/1000 ft. 6001-7800 ft.	Derate/1000 ft. 7801-10,100 ft.
NG	0.1%	1.9%	3.0%
LP	0.1%	1.0%	2.3%

27. Verify gas inlet pressure is between 11.0 and 14.0 inches w.c. with all gas appliances (including converted boiler) both on and off.
28. A sheet of yellow labels is provided with these instructions for boilers converted from natural to LP gas. Select the respective firing rate for the boiler being converted from this sheet of labels and apply them as follows:
 - Apply the "Rating Plate Label" adjacent to the rating plate.
 - Apply the "Gas Valve Label" to a conspicuous area on the gas valve.
 - Apply the "Boiler Conversion Label" to a conspicuous surface on, or adjacent to, the outer boiler jacket. Fill in the date of the conversion and the name and address of the company making the conversion with a permanent marker.
29. A label with acceptable LP combustion readings is provided with these instructions. Affix this label in a conspicuous location on the boiler.
30. Refer to the Section XI " Start-up and Checkout" in the I, O, and S Instructions and perform any checks not already completed.

